



Dart Aerospace Ltd.
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RBIR7028
Job Sheet 178594



5023

Part No: RBIR7028

Job Qty: 4 ea

Part Name: Swashplate Bearing Install and Removal Tool



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 6/4/18

Job Tracking No:

Due Date: 8/13/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBIR7### Rev. 0 IPP Rev. A 18.06.04 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		8/13/18	0.00	0.00	Start Up Small Fab-2		MLL
110	Small Fab	4 pcs		8/13/18	0.00	4.00	Small Fab-3		MLL DAS 38
120	QC	4 pcs		8/13/18	0.00	0.00	QC5		MLL 38
130	Packaging	4 pcs		8/13/18	0.00	0.00	Packaging3-1		MLL 38
140	QC21-SA	4 Ea		8/13/18	0.00	0.00	QC21		DAS 21 AUG 1 0 594 9-85

Part Op 110 - 1-Assemble as per DWG.
Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
90477A030	Rotating Flange Nut	4 Ea (1 ea)	90-Start up Operation	5079292
92865A597	Medium-Strength Grade 5 Steel Hex Head Screw	4 Ea (1 ea)	90-Start up Operation	5079293
97416A123	Black-Oxide Steel SAE Washer	8 Ea (2 ea)	90-Start up Operation	5079294
RBIR7028-1	Receiver	4 Ea (1 ea)	90-Start up Operation	5099616
RBIR7028-3	Remover / Installer	4 Ea (1 ea)	90-Start up Operation	5097590
RBIR7028-5	Alignment Seat	4 Ea (1 ea)	90-Start up Operation	5099917

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	90477A030	4	10	0
	92865A597	4	10	0
	97416A123	8	100	0
	RBIR7028-1	4	6	0
	RBIR7028-3	4	8	0
	RBIR7028-5	4	6	0

Part Specifications

Specifications could not be found.

Plex 8/14/18 10:26 AM dart.logan.david



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Container No: S102932



Part: RBIR7028

Job No: 178594

Serial No/Batch: S102932

Revision: 0

Inspector:

Exp Date:

Instructions:

Date: 08/16/10